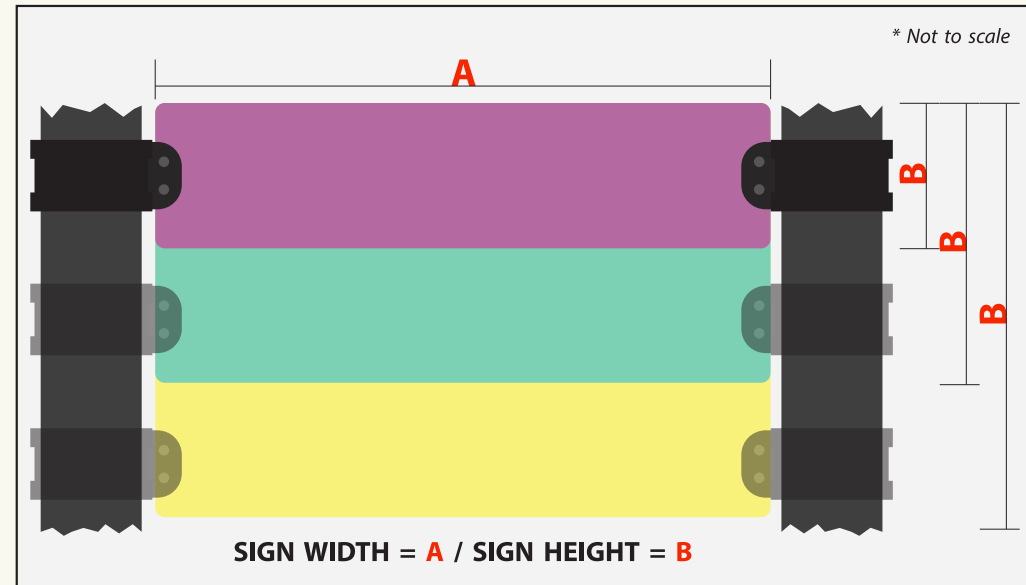


CPC Sign Panel Bracket Utilization Chart



Refer to the charts below to assist in determining the amount of brackets needed to mount your sign. Please note that these are CPC's recommendations and not the manufacturer's requirements. If you have performance requirements/concerns, contact your Sales Representative to purchase samples for testing.



One Post Setup

Width - A	Height - B	(1) bracket
4" - 35.99"	4" - 17.99"	

* When square footage exceeds 2sf, consider adding a second bracket

* When width exceeds 35.99", move to 2 post setup

* When height exceeds 17.99", add a bracket, use next chart

Two Post Setup

Width - A	Height - B	(1) bracket per post
24" - 72"	4" - 17.99"	

* When square footage reaches 6sf, consider adding second bracket to each post

* When width exceeds 72", consult your Sales Representative

* When height exceeds 17.99", add a bracket, use next chart

One Post Setup

Width - A	Height - B	(2+) brackets
4" - 30"	18" - 72"	

* When square footage exceeds 6sf, move to Two Post Setup

* When width is 30" and less than 6sf, consider Two Post Setup

* When height exceeds 36", add a third bracket

Two Post Setup

Width - A	Height - B	(2+) brackets per post
24" - 72"	18" - 72"	

* Signs measuring more than 48" in both width and height, consult your Sales Representative

* When width exceeds 72", consult your Sales Representative

* When height exceeds 36", consider adding third bracket to each post

* If you have concerns with wider sign blanks bowing, consider ordering a more rigid, thicker gauge aluminum. Please note that thicker aluminum will result in heavier signage. For Two Post Setup signs wider than 72", CPC can offer an adhesive-applied stiffening option. Consult your Sales Representative with any questions.